

## Assembly Instructions

### Tools Required:

Hammer or mallet, tape measure, Phillips screwdriver or screw gun.

1. Getting started: Design the shape, height and area of your garden, sandbox or play area. Measure your site and make sure you will have ample space for your design. (We recommend using approximately 48 inches between each stackable joint, but you may span longer distances if necessary (8' maximum). Level the soil under where the sideboards will be placed to keep them level after installation. NOTE: raised garden beds can be installed directly on existing grass. To prevent grass from growing through, place landscape fabric over the grass before filling the bed with soil.
2. Preparing for installation: Measure and cut all of your 2" x 6" sideboards to desired length. (Our Composite Plastic Timbers are pre-cut to 44.5" lengths so that when the brackets are attached to both ends of the sideboards, 4' lengths are created). Slide your sideboard into the channel end of one of the brackets until it is centered and flush on all sides. Use the supplied screws to fasten the sideboards to the bracket as shown in diagram 1 (manually or with a screw gun). Repeat this process on the opposite end of the sideboard flipping the bracket in the opposite direction as pictured in diagram 2 (this will save you time later when installing the sideboards). Repeat this process until all of your sideboards are fully bracketed on both ends.
3. Installing Your Frame: Layout base level of design with stake fins facing up as shown In diagram 3. Design adjustments should now be done if needed. Once desired position of base level is achieved, turn stake fins facing down and hammer stakes into ground see diagram 4 (do not fasten cap unless level is finished).
4. Stacking Additional Levels: If a multi-level design is desired, slide a second stake into all of the exposed tops of the in-ground level 1 stakes and put the level 2 sideboards in place until level 2 is complete see diagram 5 & 6 (you can continue stacking additional levels until reaching your desired height).
5. Finish: To finish the appearance of each joint and to secure the brackets over the stake, push or tap the supplied caps into the tops of the stakes until they snap in place see diagram 7.

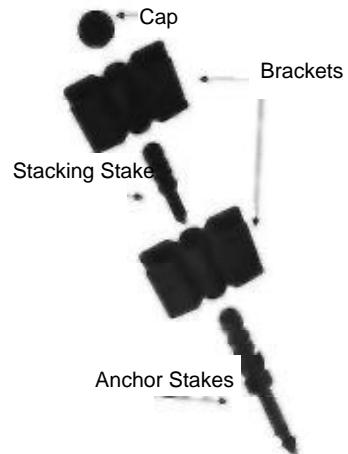


Diagram 1-Fasten Brackets to sideboard

Diagram 2- They should look like this



Diagram 3  
Layout the base level



Diagram 4 - do not fasten caps unless level is complete



Diagram 5 -  
Stack additional levels



Diagram 6 -



Diagram 7- Lock caps in place